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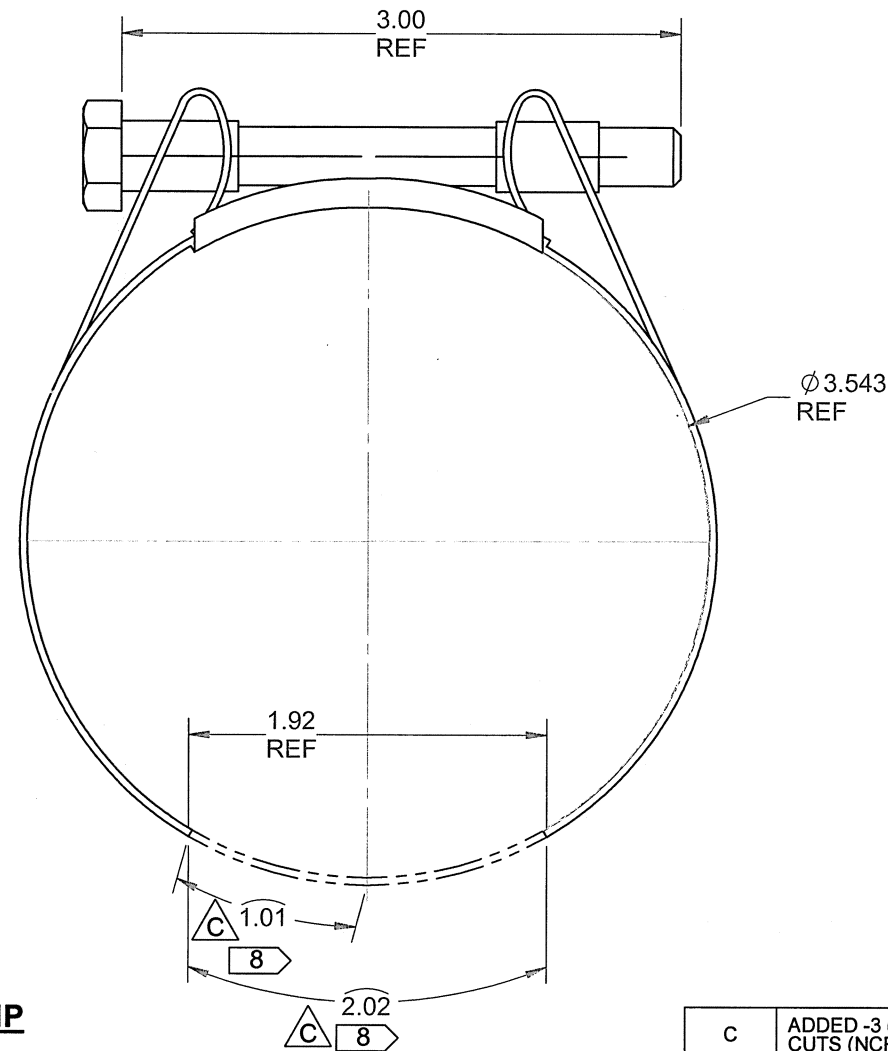
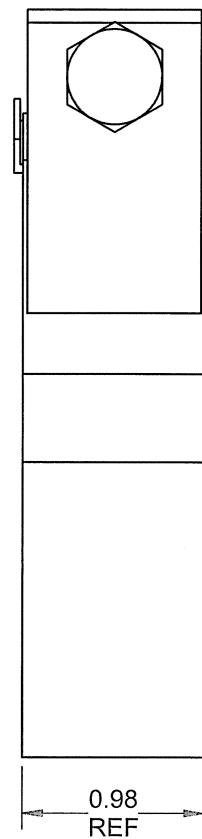
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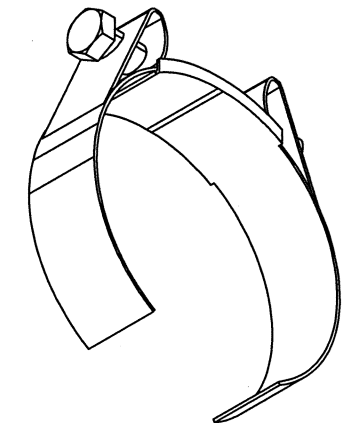
C

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**D5617-1 CLAMP****NOTES:**

- 1) MATERIAL: MAKE FROM D5616-1
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.7
- 7) WEIGHT: 0.27 lbs
- 8) CUT PARTS TO DIMENSIONS SHOWN. REMOVE 2.02 MATERIAL FROM CLAMP BAND.

RELEASED2019 JUL 25
ECN 19-823**APPROVED**

C	ADDED -3 (CAR 19-320), CHANGED DIMENSIONING OF CUTS (NCR19-7315)	ZF	19.07.03
B	DIM 3.00 WAS 2.68	ZF	19.01.08
A	NEW ISSUE	ZF	18.03.05
REV.	DESCRIPTION	BY	DATE
DESIGN	SAD	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ZF		
CHECKED	MW	DRAWING NO.	REV. C
MFG. APPR.	DD	D5617	SHEET 1 OF 2
APPROVED	NO	TITLE	SCALE
DE APPR.	CP	CLAMP	NTS
DATE	19.07.03	COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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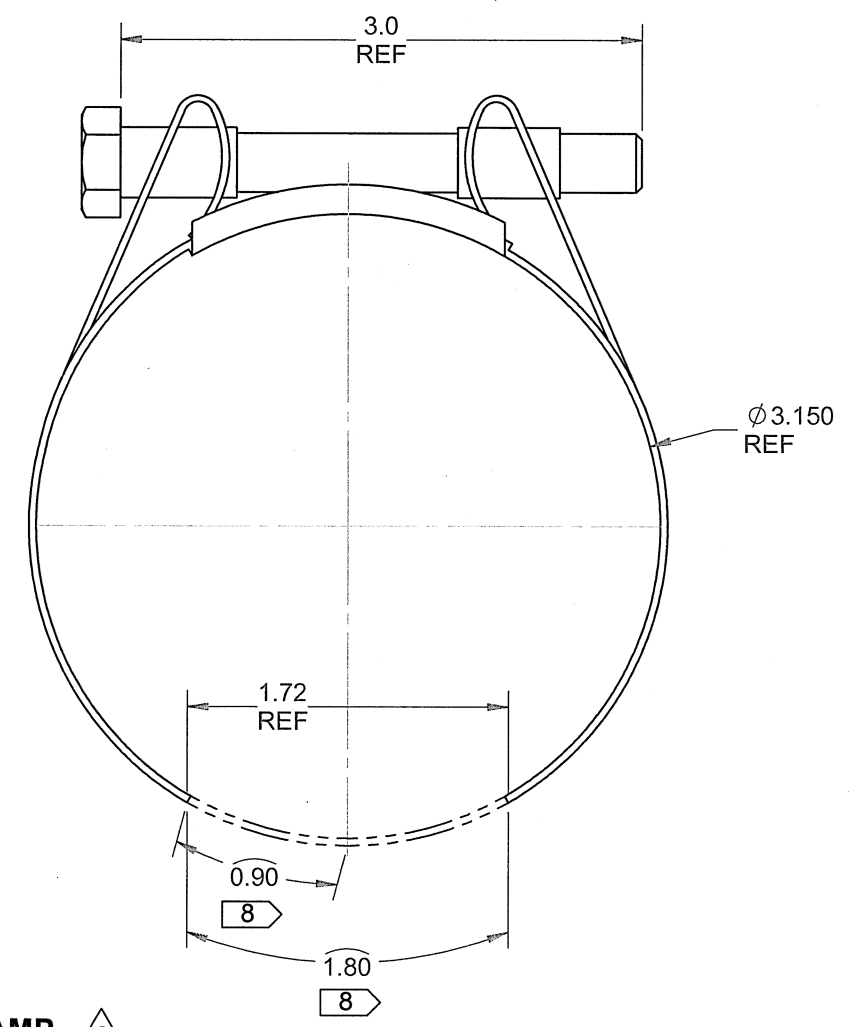
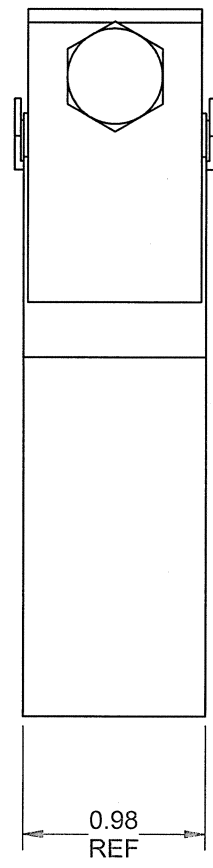
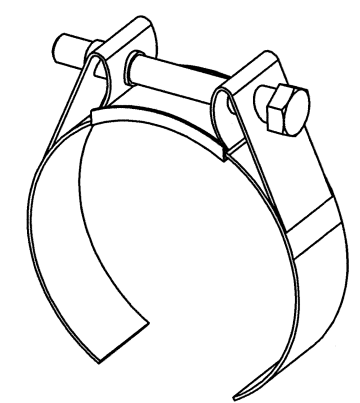
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D5617-3 CLAMP

- NOTES:**
- 1) MATERIAL: MAKE FROM D5616-3
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.7
 - 7) WEIGHT: 0.26 lbs
 - 8) CUT PARTS TO DIMENSIONS SHOWN. REMOVE 1.80 MATERIAL FROM CLAMP BAND.

RELEASED
2019 JUL 25

APPROVED

DESIGN	SAD	DART AEROSPACE LTD	
DRAWN	ZF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MW	DRAWING NO.	REV. C
MFG. APPR.	DD	D5617	SHEET 2 OF 2
APPROVED	NO	TITLE	SCALE
DE APPR.	CP	CLAMP	NTS
DATE	19.07.03	<small>COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

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